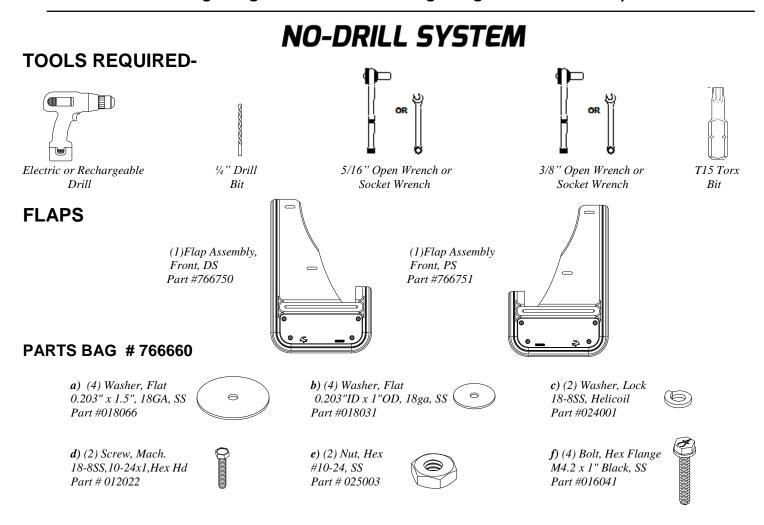


## 2018 Buick Envision Mud Flap Set, Front Mounting Diagram & Instructions Kit# GCR27F 766819/766747

**IMPORTANT:** 

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

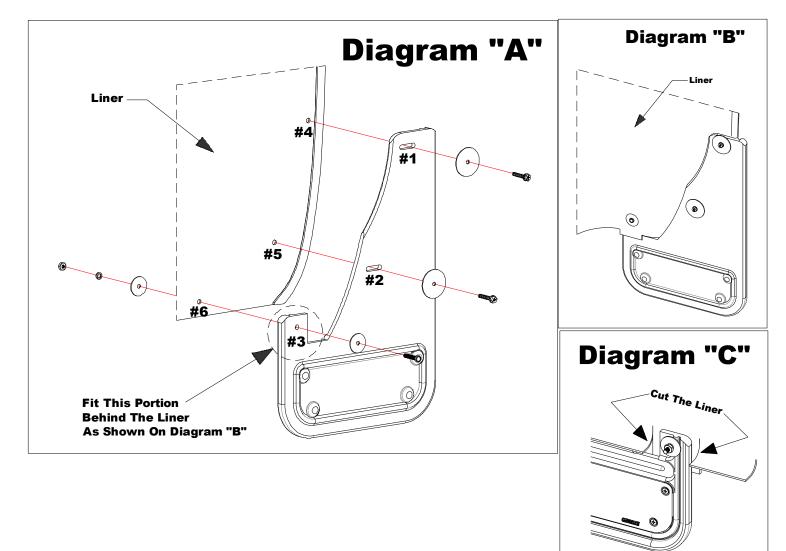


## **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove 2 factory bolts from the fender
- 3. Secure flap through holes #1 and #2 to fender holes #4 and #5 using a stainless steel bolt (#016041) and a stainless steel washer (#018066). Ensure that the innermost part of the flap is tucked behind the fender liner as shown in Diagram B. Loosely secure at this point.
- 4. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer Edge of the mud flap should appear parallel to the tires.



- 5. Cut liner to allow flap to sit flush against the back of the liner. (See Diagram "C")
- 6. Drill a 1/4" hole through the mud flap (#3) and liner (#6).
- 7. Secure the mud flap to the liner using a machine screw (#012022), two stainless steel washers (#018031), a lock washer (#024001) and a hex nut (#025003).
- 8. Carefully tighten all fasteners and ensure that the flap has remained level.
- 9. Repeat procedure for the passenger side.



Please check out our YouTube channel to see an install video for this application.

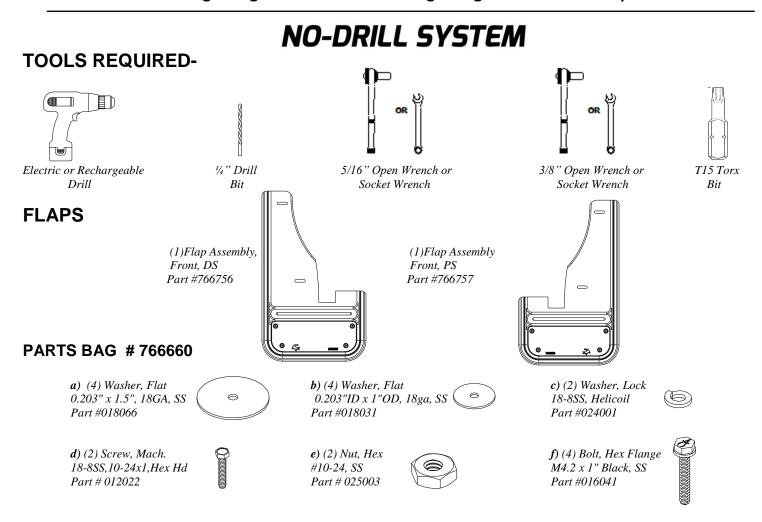




## 2018 Buick Envision Mud Flap Set, Rear Mounting Diagram & Instructions Kit# GCR27R 766820/766753

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

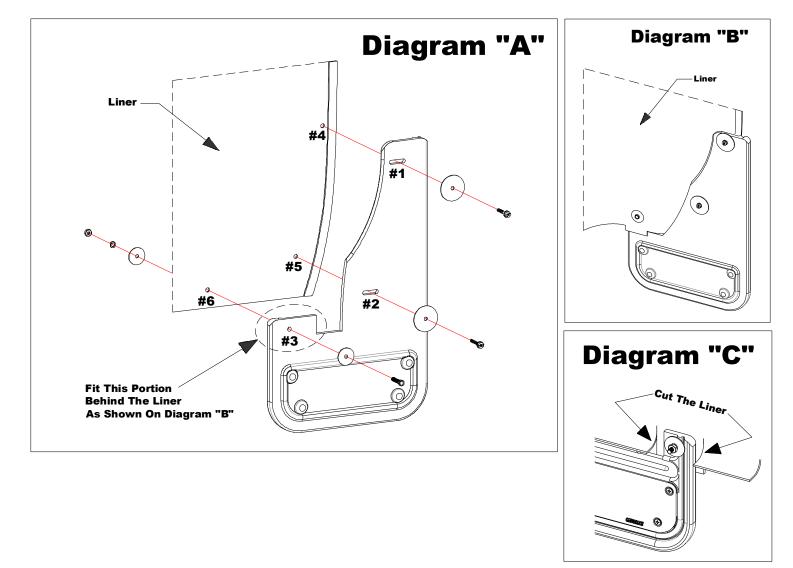


## **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove 2 factory bolts from the fender
- 3. Secure flap through holes #1 and #2 to fender holes #4 and #5 using a stainless steel bolt (#016041) and a stainless steel washer (#018066). Ensure that the innermost part of the flap is tucked behind the fender liner as shown in Diagram B. Loosely secure at this point.
- 4. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer Edge of the mud flap should appear parallel to the tires.



- 5. Cut liner to allow flap to sit flush against the back of the liner. (See Diagram "C")
- 6. Drill a 1/4" hole through the mud flap (#3) and liner (#6).
- 7. Secure the mud flap to the liner using a machine screw (#012022), two stainless steel washers (#018031), a lock washer (#024001) and a hex nut (#025003).
- 8. Carefully tighten all fasteners and ensure that the flap has remained level.
- 9. Repeat procedure for the passenger side.



Please check out our YouTube channel to see an install video for this application.

