

2018 Buick Encore **Mud Flap Set, Front Mounting Diagram & Instructions** Kit# GCR24F

766686/766699

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



TOOLS REQUIRED-



Drill



¼" Drill Bit



5/16" Open Wrench or Socket Wrench



1/4" Open Wrench or Socket Wrench



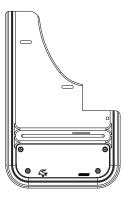
3/8" Open Wrench or Socket Wrench



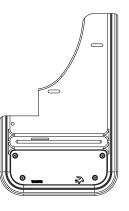
T15 Torx Bit

FLAPS

(1)Flap Assembly, Front, DS Part #766687



(1) Flap Assembly Front, PS Part #766688



PARTS BAG # 766692

a) (4) Washer, Flat 0.203" x 1.5", 18GA, SS Part #018066



b) (8) Washer, Flat,SS 0.203"ID x 1"OD, 18ga Part #018031



c) (4) Washer, Lock 18-8SS, Helicoil Part #024001



d) (4) Screw, Mach. 18-8SS,10-24x1,Hex Hd Part # 012022



e) (4) Nut, Hex #10-24, SS Part # 025003



f) (4) Bolt, Hex Flange, SS M 4.2 x 1", Black Part #016041



g) (2) "L" Clip Front Part #766691



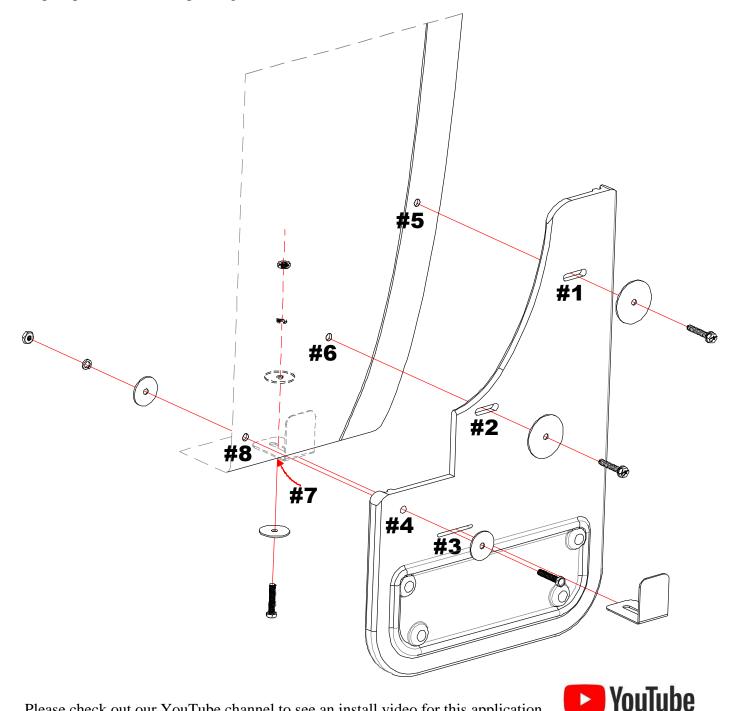
INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove the 2 factory screws in the wheel well and 1 factory push pin from the bottom of fender.
- 3. Install mud flap to fender through holes #1 and #2 into holes #5 and #6 using a stainless steel bolt (#016041) and a stainless steel washer (#018066). Loosely secure at this point.
- 4. Install "L" bracket through hole #3.





- 5. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires. Tighten fasteners on holes #1 and #2.
- 6. Secure "L" bracket to fender through hole #7 using one machine screw (#012022), two stainless steel washers (#018031), one lock washer (#024001), and one hex nut (#025003).
- 7. Drill a 1/4" hole through mud flap hole #4 into liner (#8).
- 8. Secure flap through hole #4 into fender hole #8 using one machine screw (#012022), two stainless steel washers (#018031), one lock washer (#024001), and one hex nut (#025003).
- 9. Carefully tighten all fasteners and ensure that the mud flap has remained level.
- 10. Repeat procedure for the passenger side.



Please check out our YouTube channel to see an install video for this application.

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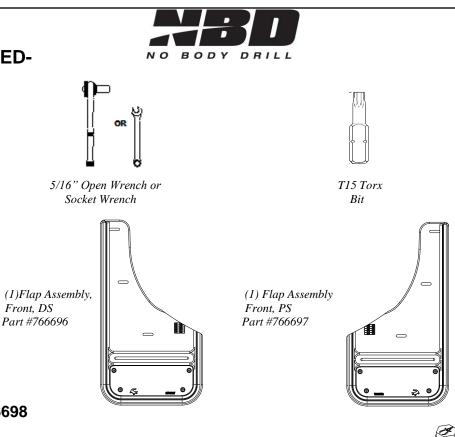


2018 Buick Encore Mud Flap Set, Rear **Mounting Diagram & Instructions** Kit# GCR24R

766693/766702

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



PARTS BAG #766698

FLAPS

TOOLS REQUIRED-

a) (6) Washer, Flat 0.203" x 1.5", 18GA, SS Part #018066

Front, DS

f) (3) Bolt, Carriage, SS 1/4"-20x1.5" Part #016041

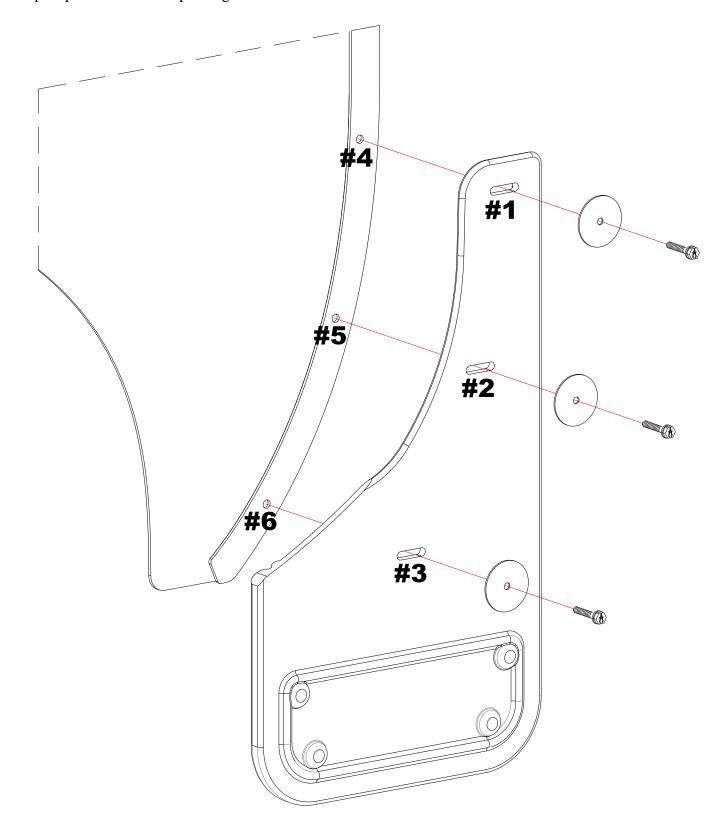
INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove the 3 factory screws from the fender.
- 3. Starting on the bottom hole, install the mud flap to fender through holes #1 to #3 into holes #4 to #6 using a stainless steel bolt (#014016) and a stainless steel washer (#018066). Loosely secure at this point.
- 4. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires.





- 5. Carefully tighten all fasteners and ensure that the mud flap has remained level.
- 6. Repeat procedure for the passenger side.



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